

# 修订版热电偶参考表

**型号**  
参考表  
N.I.S.T.  
专题论文175  
ITS-90  
修订



ANSI色标

IEC色标

**°F**  
含铬14.2%硅1.4%  
的镍铬硅合金  
与  
含硅4.4%镁0.10%  
的镍硅镁合金



延展级

最大温度范围

热电偶级  
-450 ~ 2372°F  
-270 ~ 1300°C

延展级  
32 ~ 392°F  
0 ~ 200°C

误差限

(以较大者为准)  
标配: 2.2°C或0.75%, 0°C以上  
2.2°C或2.0%, 0°C以下  
特殊: 1.1°C或0.4%

说明, 裸线环境:

为K型的备选产品, 在高温下  
更为稳定

温度单位为度°F  
参比端处于32°F

热电电压单位为毫伏

°F	-10	-9	-8	-7	-6	-5	-4	-3	-2	-1	0	°F	°F	0	1	2	3	4	5	6	7	8	9	10	°F	
-450							-4.345	-4.345	-4.345	-4.344	-4.344	-450	100	1.004	1.019	1.034	1.049	1.065	1.080	1.095	1.110	1.125	1.141	1.156	100	
-440	-4.344	-4.344	-4.343	-4.343	-4.342	-4.342	-4.341	-4.341	-4.340	-4.340	-4.339	-440	110	1.156	1.171	1.186	1.202	1.217	1.232	1.248	1.263	1.278	1.294	1.309	110	
-430	-4.339	-4.338	-4.337	-4.337	-4.336	-4.335	-4.334	-4.333	-4.332	-4.331	-4.330	-430	120	1.309	1.324	1.340	1.355	1.371	1.386	1.402	1.417	1.432	1.448	1.463	120	
-420	-4.330	-4.329	-4.327	-4.326	-4.325	-4.324	-4.322	-4.321	-4.319	-4.318	-4.316	-420	130	1.463	1.479	1.494	1.510	1.525	1.541	1.557	1.572	1.588	1.603	1.619	130	
-410	-4.316	-4.315	-4.313	-4.312	-4.310	-4.308	-4.306	-4.305	-4.303	-4.301	-4.299	-410	140	1.619	1.635	1.650	1.666	1.682	1.697	1.713	1.729	1.744	1.760	1.776	140	
-400	-4.299	-4.297	-4.295	-4.293	-4.291	-4.288	-4.286	-4.284	-4.282	-4.279	-4.277	-400	150	1.776	1.791	1.807	1.823	1.839	1.855	1.870	1.886	1.902	1.918	1.934	1.950	150
-390	-4.277	-4.275	-4.272	-4.270	-4.267	-4.264	-4.262	-4.259	-4.256	-4.254	-4.251	-390	160	1.934	1.950	1.965	1.981	1.997	2.013	2.029	2.045	2.061	2.077	2.093	160	
-380	-4.251	-4.248	-4.245	-4.242	-4.239	-4.236	-4.233	-4.230	-4.226	-4.223	-4.220	-380	170	2.093	2.109	2.125	2.141	2.157	2.173	2.189	2.205	2.221	2.237	2.253	170	
-370	-4.220	-4.217	-4.213	-4.210	-4.206	-4.203	-4.199	-4.196	-4.192	-4.189	-4.185	-370	180	2.253	2.269	2.285	2.301	2.318	2.334	2.350	2.366	2.382	2.398	2.415	180	
-360	-4.185	-4.181	-4.177	-4.174	-4.170	-4.166	-4.162	-4.158	-4.154	-4.150	-4.145	-360	190	2.415	2.431	2.447	2.463	2.480	2.496	2.512	2.528	2.545	2.561	2.577	190	
-350	-4.145	-4.141	-4.137	-4.133	-4.128	-4.124	-4.118	-4.115	-4.111	-4.106	-4.102	-350	200	2.577	2.594	2.610	2.626	2.643	2.659	2.676	2.692	2.708	2.725	2.741	200	
-340	-4.102	-4.097	-4.092	-4.088	-4.083	-4.078	-4.073	-4.068	-4.064	-4.059	-4.054	-340	210	2.741	2.758	2.774	2.791	2.807	2.824	2.840	2.857	2.873	2.890	2.906	210	
-330	-4.054	-4.049	-4.043	-4.038	-4.033	-4.028	-4.023	-4.017	-4.012	-4.007	-4.001	-330	220	2.906	2.923	2.939	2.956	2.973	2.989	3.006	3.022	3.039	3.056	3.072	220	
-320	-4.001	-3.996	-3.990	-3.985	-3.979	-3.974	-3.968	-3.962	-3.957	-3.951	-3.945	-320	230	3.072	3.089	3.106	3.123	3.139	3.156	3.173	3.189	3.206	3.223	3.240	230	
-310	-3.945	-3.939	-3.933	-3.927	-3.921	-3.915	-3.909	-3.903	-3.897	-3.891	-3.884	-310	240	3.240	3.257	3.273	3.290	3.307	3.324	3.341	3.358	3.374	3.391	3.408	240	
-300	-3.884	-3.878	-3.872	-3.866	-3.859	-3.853	-3.846	-3.840	-3.833	-3.827	-3.820	-300	250	3.408	3.425	3.442	3.459	3.476	3.493	3.510	3.527	3.544	3.561	3.578	250	
-290	-3.820	-3.813	-3.807	-3.800	-3.793	-3.786	-3.779	-3.773	-3.766	-3.759	-3.752	-290	260	3.578	3.595	3.612	3.629	3.646	3.663	3.680	3.697	3.714	3.731	3.748	260	
-280	-3.752	-3.745	-3.738	-3.730	-3.723	-3.716	-3.709	-3.702	-3.694	-3.687	-3.679	-280	270	3.748	3.766	3.783	3.800	3.817	3.834	3.851	3.869	3.886	3.903	3.920	270	
-270	-3.679	-3.672	-3.665	-3.657	-3.650	-3.642	-3.634	-3.627	-3.619	-3.611	-3.604	-270	280	3.920	3.937	3.955	3.972	3.989	4.007	4.024	4.041	4.058	4.076	4.093	280	
-260	-3.604	-3.596	-3.588	-3.580	-3.572	-3.564	-3.556	-3.548	-3.540	-3.532	-3.524	-260	290	4.093	4.110	4.128	4.145	4.162	4.180	4.197	4.215	4.232	4.250	4.267	290	
-250	-3.524	-3.516	-3.508	-3.499	-3.491	-3.483	-3.474	-3.466	-3.458	-3.449	-3.441	-250	300	4.267	4.284	4.302	4.319	4.337	4.354	4.372	4.389	4.407	4.424	4.442	300	
-240	-3.441	-3.432	-3.424	-3.415	-3.407	-3.398	-3.389	-3.380	-3.372	-3.363	-3.354	-240	310	4.442	4.459	4.477	4.495	4.512	4.530	4.547	4.565	4.583	4.601	4.618	310	
-230	-3.354	-3.345	-3.336	-3.327	-3.318	-3.309	-3.300	-3.291	-3.282	-3.273	-3.264	-230	320	4.618	4.635	4.653	4.671	4.688	4.706	4.724	4.742	4.759	4.777	4.795	320	
-220	-3.264	-3.255	-3.246	-3.236	-3.227	-3.218	-3.208	-3.199	-3.189	-3.180	-3.171	-220	330	4.795	4.813	4.830	4.848	4.866	4.884	4.901	4.919	4.937	4.955	4.973	330	
-210	-3.171	-3.161	-3.151	-3.142	-3.132	-3.123	-3.113	-3.103	-3.093	-3.084	-3.074	-210	340	4.973	4.991	5.008	5.026	5.044	5.062	5.080	5.098	5.116	5.134	5.152	340	
-200	-3.074	-3.064	-3.054	-3.044	-3.034	-3.024	-3.014	-3.004	-2.994	-2.984	-2.974	-200	350	5.152	5.170	5.188	5.206	5.224	5.241	5.259	5.277	5.295	5.314	5.332	350	
-190	-2.974	-2.964	-2.954	-2.943	-2.933	-2.923	-2.912	-2.902	-2.892	-2.881	-2.871	-190	360	5.332	5.350	5.368	5.386	5.404	5.422	5.440	5.458	5.476	5.494	5.512	360	
-180	-2.874	-2.864	-2.854	-2.843	-2.832	-2.821	-2.810	-2.800	-2.789	-2.778	-2.768	-180	370	5.512	5.531	5.549	5.567	5.585	5.603	5.621	5.639	5.658	5.676	5.694	370	
-170	-2.765	-2.754	-2.743	-2.733	-2.722	-2.711	-2.700	-2.689	-2.678	-2.667	-2.656	-170	380	5.694	5.712	5.731	5.749	5.767	5.785	5.804	5.822	5.840	5.858	5.877	380	
-160	-2.656	-2.645	-2.634	-2.623	-2.612	-2.601	-2.589	-2.578	-2.567	-2.556	-2.544	-160	390	5.877	5.895	5.913	5.932	5.950	5.968	5.987	6.005	6.024	6.042	6.060	390	
-150	-2.544	-2.533	-2.522	-2.510	-2.499	-2.488	-2.476	-2.465	-2.453	-2.442	-2.430	-150	400	6.060	6.079	6.097	6.116	6.134	6.152	6.171	6.189	6.208	6.226	6.245	400	
-140	-2.430	-2.418	-2.407	-2.395	-2.384	-2.372	-2.360	-2.348	-2.337	-2.325	-2.313	-140	410	6.245	6.263	6.282	6.300	6.319	6.337	6.356	6.374	6.393	6.411	6.430	410	
-130	-2.313	-2.301	-2.289	-2.277	-2.265	-2.254	-2.242	-2.230	-2.218	-2.206	-2.193	-130	420	6.430	6.449	6.467	6.486	6.504	6.523	6.542	6.560	6.579	6.597	6.616	420	
-120	-2.193	-2.181	-2.169	-2.157	-2.145	-2.133	-2.121	-2.108	-2.096	-2.084	-2.072	-120	430	6.616	6.635	6.653	6.672	6.691	6.710	6.728	6.747	6.766	6.784	6.803	430	
-110	-2.072	-2.059	-2.047	-2.035	-2.022	-2.010	-1.997	-1.985	-1.972	-1.960	-1.947	-110	440	6.803	6.822	6.841	6.859	6.878	6.897	6.916	6.934	6.953	6.972	6.991	440	
-100	-1.947	-1.935	-1.922	-1.910	-1.897	-1.884	-1.872	-1.859	-1.846	-1.834	-1.821	-100	450	6.991	7.010	7.029	7.047	7.066	7.085	7.104	7.123	7.142	7.161	7.179	450	
-90	-1.821	-1.808	-1.795	-1.783	-1.770	-1.757	-1.744	-1.731	-1.718	-1.705	-1.692	-90	460	7.179	7.198	7.217	7.236	7.255	7.274	7.293	7.312	7.331	7.350	7.369	460	
-80	-1.692	-1.679	-1.666	-1.653	-1.640	-1.627	-1.614	-1.601	-1.588	-1.575	-1.562	-80	470	7.369	7.388	7.407	7.426	7.445	7.464	7.483	7.502	7.521	7.540	7.559	470	
-70	-1.562	-1.549	-1.536	-1.522	-1.509	-1.496	-1.483	-1.470	-1.456	-1.443	-1.430	-70	480	7.559	7.578	7.597	7.616	7.635	7.654	7.673	7.692	7.711	7.730	7.750	480	
-60	-1.430	-1.416	-1.403	-1.390	-1.376	-1.363	-1.349	-1.336	-1.323	-1.309	-1.296	-60	490	7.750	7.769	7.788	7.807	7.826	7.845	7.865	7.884	7.903	7.922	7.941	490	
-50	-1.296	-1.282	-1.269	-1.255	-1.242	-1.228	-1.214	-1.201	-1.187	-1.174	-1.160	-50	500	7.941	7.960	7.979	7.999	8.018	8.037	8.057	8.076	8.095	8.114	8.134	500	
-40	-1.160	-1.146	-1.133	-1.119	-1.105	-1.092	-1.078	-1.064	-1.050	-1.037	-1.023	-40	510	8.134	8.153	8.172	8.191	8.211	8.230	8.249	8.269	8.288	8.307	8.327	510	
-30	-1.023	-1.009	-0.995	-0.981	-0.967	-0.954	-0.940	-0.926	-0.912	-0.898	-0.884	-30	520	8.327	8.346	8.365	8.385	8.404	8.423	8.443	8.462	8.482	8.501	8.520	520	
-20	-0.884	-0.870	-0.856	-0.842	-0.828	-0.814	-0.800	-0.786	-0.772	-0.758	-0.744	-20	530	8.520	8.540	8.559	8.579	8.598	8.617	8.637	8.656	8.676	8.695	8.715	530	
-10																										

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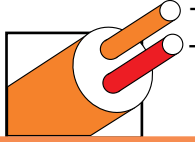
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热电电压单位为毫伏

Table with 11 columns (0-10) for temperature in °F and corresponding millivolt values.

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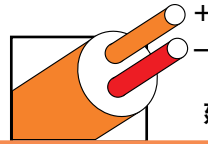
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修订

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ANSI色标

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延展级

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的镍铬硅合金  
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热电电压单位为毫伏

°F	0	1	2	3	4	5	6	7	8	9	10	°F	°F	0	1	2	3	4	5	6	7	8	9	10	°F
1900	37.710	37.731	37.753	37.774	37.795	37.817	37.838	37.859	37.881	37.902	37.923	1900	2150	42.976	42.997	43.018	43.039	43.059	43.080	43.101	43.122	43.142	43.163	43.184	2150
1910	37.923	37.945	37.966	37.987	38.009	38.030	38.051	38.073	38.094	38.115	38.136	1910	2160	43.184	43.205	43.225	43.246	43.267	43.288	43.308	43.329	43.350	43.370	43.391	2160
1920	38.136	38.158	38.179	38.200	38.222	38.243	38.264	38.285	38.307	38.328	38.349	1920	2170	43.391	43.412	43.433	43.453	43.474	43.495	43.515	43.536	43.557	43.578	43.598	2170
1930	38.349	38.370	38.392	38.413	38.434	38.456	38.477	38.498	38.519	38.541	38.562	1930	2180	43.598	43.619	43.640	43.660	43.681	43.702	43.722	43.743	43.764	43.784	43.805	2180
1940	38.562	38.583	38.604	38.626	38.647	38.668	38.689	38.711	38.732	38.753	38.774	1940	2190	43.805	43.826	43.846	43.867	43.888	43.908	43.929	43.950	43.970	43.991	43.012	2190
1950	38.774	38.795	38.817	38.838	38.859	38.880	38.902	38.923	38.944	38.965	38.986	1950	2200	44.012	44.032	44.053	44.073	44.094	44.115	44.135	44.156	44.177	44.197	44.218	2200
1960	38.986	39.008	39.029	39.050	39.071	39.093	39.114	39.135	39.156	39.177	39.198	1960	2210	44.218	44.238	44.259	44.280	44.300	44.321	44.341	44.362	44.383	44.403	44.424	2210
1970	39.198	39.220	39.241	39.262	39.283	39.304	39.326	39.347	39.368	39.389	39.410	1970	2220	44.424	44.444	44.465	44.485	44.506	44.527	44.547	44.568	44.588	44.609	44.629	2220
1980	39.410	39.431	39.453	39.474	39.495	39.516	39.537	39.558	39.580	39.601	39.622	1980	2230	44.629	44.650	44.671	44.691	44.712	44.732	44.753	44.773	44.794	44.814	44.835	2230
1990	39.622	39.643	39.664	39.685	39.706	39.728	39.749	39.770	39.791	39.812	39.833	1990	2240	44.835	44.855	44.876	44.896	44.917	44.937	44.958	44.978	44.999	45.019	45.040	2240
2000	39.833	39.854	39.875	39.897	39.918	39.939	39.960	39.981	40.002	40.023	40.044	2000	2250	45.040	45.060	45.081	45.101	45.122	45.142	45.163	45.183	45.204	45.224	45.245	2250
2010	40.044	40.066	40.087	40.108	40.129	40.150	40.171	40.192	40.213	40.234	40.255	2010	2260	45.245	45.265	45.286	45.306	45.326	45.347	45.367	45.388	45.408	45.429	45.449	2260
2020	40.255	40.276	40.297	40.319	40.340	40.361	40.382	40.403	40.424	40.445	40.466	2020	2270	45.449	45.469	45.490	45.510	45.531	45.551	45.572	45.592	45.612	45.633	45.653	2270
2030	40.466	40.487	40.508	40.529	40.550	40.571	40.592	40.613	40.634	40.655	40.677	2030	2280	45.653	45.674	45.694	45.714	45.735	45.755	45.775	45.796	45.816	45.837	45.857	2280
2040	40.677	40.698	40.719	40.740	40.761	40.782	40.803	40.824	40.845	40.866	40.887	2040	2290	45.857	45.877	45.898	45.918	45.938	45.959	45.979	45.999	46.020	46.040	46.060	2290
2050	40.887	40.908	40.929	40.950	40.971	40.992	41.013	41.034	41.055	41.076	41.097	2050	2300	46.060	46.081	46.101	46.121	46.142	46.162	46.182	46.202	46.223	46.243	46.263	2300
2060	41.097	41.118	41.139	41.160	41.181	41.202	41.223	41.244	41.265	41.286	41.307	2060	2310	46.263	46.284	46.304	46.324	46.344	46.365	46.385	46.405	46.425	46.446	46.466	2310
2070	41.307	41.328	41.349	41.370	41.390	41.411	41.432	41.453	41.474	41.495	41.516	2070	2320	46.466	46.486	46.506	46.527	46.547	46.567	46.587	46.608	46.628	46.648	46.668	2320
2080	41.516	41.537	41.558	41.579	41.600	41.621	41.642	41.663	41.684	41.705	41.725	2080	2330	46.668	46.688	46.709	46.729	46.749	46.769	46.789	46.810	46.830	46.850	46.870	2330
2090	41.725	41.746	41.767	41.788	41.809	41.830	41.851	41.872	41.893	41.914	41.935	2090	2340	46.870	46.890	46.910	46.931	46.951	46.971	46.991	47.01147-031	47.051	47.071	2340	
2100	41.935	41.955	41.976	41.997	42.018	42.039	42.060	42.081	42.102	42.123	42.143	2100	2350	47.071	47.092	47.112	47.132	47.152	47.172	47.192	47.212	47.232	47.252	47.272	2350
2110	42.143	42.164	42.185	42.206	42.227	42.248	42.269	42.289	42.310	42.331	42.352	2110	2360	47.272	47.292	47.312	47.333	47.353	47.373	47.393	47.413	47.433	47.453	47.473	2360
2120	42.352	42.373	42.394	42.415	42.435	42.456	42.477	42.498	42.519	42.540	42.560	2120	2370	47.473	47.493	47.513									2370
2130	42.560	42.581	42.602	42.623	42.644	42.664	42.685	42.706	42.727	42.748	42.768	2130													
2140	42.768	42.789	42.810	42.831	42.852	42.872	42.893	42.914	42.935	42.956	42.976	2140													